



- Make the tank of 0.2 mm stainless sheets or tin-sheet metal.
- Use 60% led & 40% tin solder (plumbers).
- Use a hot soldering iron - at least 60W.
- Use Harris Staybrite solder flux, rinse the solderings with plenty of water before cleaning it with denatured alcohol etc.
- Anheale the K&S 1/8" brass tubing before bending it by heating it up by a torch until its red - let it slowly cool down.
- Use, K&S bending spring-tools #321 or Du-Bro #785 to aid you in the bending.

